

WITNESS 22 LR CONVERSION KIT BY TANFOGLIO

**EUROPEAN AMERICAN ARMORY
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**READ THIS MANUAL FOR WITNESS 9, 40, 38SUPER, 45ACP, 10MM
22LR Conversion Kit BEFORE HANDLING !!**

The Witness 22 LR conversion kit can convert your SMALL FRAME WITNESS (9MM, 40SW, WITNESS-PS) OR LARGE FRAME WITNESS (38SUPER, 45ACP, 10MM, WITNESS-P), to a 22LR Semi-Automatic Pistol, see marking on side of slide.

Warning

This conversion kit should be installed / fitted by a competent gunsmith before use. This conversion kit was only designed to be used with a Tanfoglio Witness Pistol.

Warning

The Witness 22LR conversion kit does not lock the slide back after the last round has been fired. To lock slide back or open, pull slide all the way back and lift up slide stop lever.

FOR YOUR SAFETY AND THE SAFETY OF OTHERS, this owner's manual contains important warnings and safety procedures which must be understood BEFORE using the conversion kit. Read the entire manual and the attached Witness manual and if you do not understand any part of the manuals or the operation of your pistol, stop and seek professional firearms instructions. You can get a copy of this manual from European American Armory Corp. on request.

Specifications of the Witness 22 LR Conversion Kit

Extended length slide made of aircraft aluminum with fully adjustable competition sight, steel 22LR barrel, steel guide rod, steel recoil spring and 10 round 22LR magazine.

WARNING

**** YOU RISK INJURY OR DEATH BY HANDLING A FIREARM****

BEFORE HANDLING THIS CONVERSION KIT WITH A FIREARM, READ, UNDERSTAND AND FOLLOW THE INSTRUCTIONS IN THIS MANUAL AND ATTACHED WITNESS MANUAL. ALWAYS KEEP THIS MANUAL WITH THE CONVERSION KIT, BE SURE THE MANUAL GOES WITH IT. IF THERE IS ANYTHING YOU DO NOT UNDERSTAND, SEEK ADVICE FROM SOMEONE QUALIFIED IN SAFE HANDLING OF FIREARMS.

TYPE OF AMMUNITION TO BE USED

It is suggested that a high quality commercially manufactured ammunition be used in this firearm. Other types of ammunition may have feeding or extraction problems. Some factory ammunition works better than others and you should stick with that brand you find works well with the conversion kit. Avoid military surplus, reloaded or hot loaded ammo. The use of reloaded, or hand loaded ammunition will void the warranty.

NOTICE

PISTOLS AND THE CONVERSION KIT ARE CLASSIFIED AS A FIREARM OR DANGEROUS WEAPON and are sold by European American Armory Corporation with the specific understanding that we are not responsible in any manner what-so-ever for their safe handling or resale under local laws and regulations.

European American Armory shall not be responsible in any manner whatsoever for malfunctioning of the firearm or conversion kit, for physical injury or for property damage resulting in whole or in part from (1) intentional or negligent discharge, (2) improper or careless handling, (3) unauthorized modifications, (4) defective, improper, hand-loaded, or reloaded ammunition, (5) corrosion and/or lack of proper maintenance (6) neglect, or (7) other influences beyond our direct and immediate control. This limitation applies regardless of whether liability is asserted on the basis of contract, negligence or strict liability (including failure to warn). Under no circumstance shall European American Armory Corporation be liable for incidental or consequential damages, such as loss of use of property, commercial loss and loss of earnings or profits.

SAFETY PROCEDURES

1. We recommend that you get competent firearms instruction in safe handling before using the conversion kit. Please ask your dealer. All guns are extremely dangerous and if carelessly handled or used. Remember that the gun user is primary “safety” and to depend on any mechanical devices is to be only half safe.
2. **Even with the magazine removed, the firearm will still fire, if a round (loaded bullet) is in the chamber and the trigger is pulled.**
3. Do not load your pistol until you understand the safety mechanism and how this pistol and safety operate. **See enclosed Witness manual for information.**
4. **Never keep a round in the chamber unless you intend to fire the round at that moment.**

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Installation of Conversion Kit

- A) Follow procedures in attached Witness Manual for disassembly up to removal of barrel from slide.
- B) Reverse the disassembly procedure but replace the slide and barrel with the assembly supplied with the 22 LR conversion kit. Replace the magazine with the magazine supplied with the 22LR conversion kit.

Disassembly and Assembly of Conversion Kit for Cleaning

Warning – Wear eye protection during disassembly and assembly due to recoil spring under compression during these operations.

- A)** Follow procedures for disassembly and assembly of slide/barrel from frame as described in the Witness manual. (IE: remove slide assembly from frame and then remove recoil guide and recoil spring from slide and then remove barrel, make sure gun is unloaded before you perform this operation.

Warning... Follow all safety and warnings in Witness manual, you can never be too safe with a firearm... Remember that 22LR is a rim fire cartridge and an impact by a rigid object on the rim of the cartridge could discharge the round.

WARNING

Altering or modifying parts and/or safeties is dangerous and will void the warranty. This recoil operated semi-automatic conversion kit was manufactured to perform properly with the original parts as designed. It is your duty to make sure any parts you buy are made for the conversion kit and are installed correctly and that neither the replacements nor originals are altered or changed. Your conversion kit and firearm is a complex precision tool with many parts that must relate correctly to other parts in order for proper and safe operation. Putting a gun together wrong or with incorrect or modified parts can result in a damaged gun, danger, and injury or death to you and others through malfunction. Always have a qualified gunsmith work on your gun or at least check any work not performed by a gunsmith.