



**12 GAUGE
SEMI AUTO
SHOTGUN
OWNER'S
MANUAL**

www.mka1919.com.tr

MODEL SERIAL #..... DATE PURCHASED

**IMPORTANT WARNING INFORMATION AND SPECIFICATIONS CONTAINED IN THIS
MANUAL MAY CHANGE WITHOUT NOTIFICATION**

CARE AND MAINTENANCE OF YOUR MKA 1919 SHOTGUN

1) NEVER ALTER OR MODIFY YOUR SHOTGUN

This shotgun was produced specific manufacturer guidelines and should not be changed under **ANY** circumstances. Altering the trigger, mechanical components, safety mechanisms, or using any other products other those provided in the original box is **NOT RECOMMENDED** by thi manufacturer, and could result death, bodily harm, or compromising your safety or the safety of others. Any alternation made to the fidearm also voids the factory warranty.

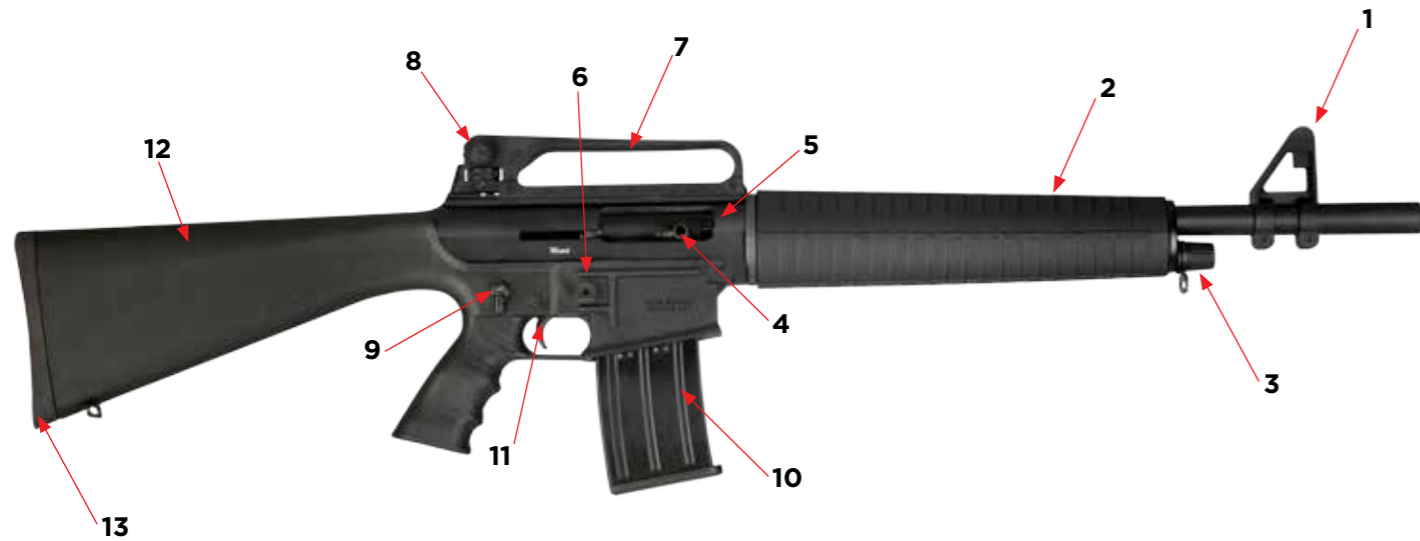
2) PROPER CARE AND MAINTENANCE

It is essential that regular maintenance and cleaning be performed to maintain thi accuracy, function and maximize the longevity of your firearm. Before cleaning **ALWAYS** perform a safety check to make sure that the firearm is unloaded prior to cleaning.

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BRAND	MKA 1919
CALIBER	12 GAUGE
OPERATION	GAS OPERATED, SEMI AUTOMATIC
WEIGHT (EMPTY)	6.5 IBS
OVERALL LENGHT	40.5 INCHES (1030MM)
HEIGHT	7.5 INCHES (190MM)
BARREL LENGHT	19.7 INCHES (500MM)
SIGHT RADIUS	23.6 INCHES (600MM)
MAGAZINE WEIGHT (EMPTY)	10.5 OZ (300GRAMS)
MAGAZINE CAPACITY	5 ROUNDS

GENERAL SHOTGUN DIAGRAM



- | | |
|--------------------------|------------------------|
| 1. Front Sight | 8. Rear Sight |
| 2. Hand Guards | 9. Manual Safety Lever |
| 3. Hand Guard Secure Nut | 10. Magazine |
| 4. Charging Handle | 11. Trigger |
| 5. Upper Receiver | 12. Buttstock |
| 6. Magazine Release | 13. Buttpad |
| 7. Carrying Handle | |

A GUN OWNER'S RESPONSIBILITY

The U.S. constitution has granted you the right and honor to own a firearm. Treat this privilege with care and respect. As the owner of a firearm you have the responsibility and obligation of ensuring that any and all shooting activities are safe for everyone. This requires your personal commitment to carefully read, fully understand, and exercise the principles of proper firearm safety at all times.

DISCLAIMER

THE FIREARM IN WHICH THESE SAFETY RULES APPLY IS SOLD UNDER THE EXPRESSED CONDITIONS THAT THE MANUFACTURER ACCEPTS **NO LIABILITY** IN PART OR WHOLE FOR BODILY INJURY, DEATH, OR PROPERTY DAMAGE FROM:

- IMPROPERLY OR CARELESSLY HANDLING THE FIREARM.
- USING DEFECTIVE, IMPROPER CALIBER, HAND-LOADED, OR RELOADED AMMUNITION.
- INADEQUATE MAINTENANCE OF THE SHOTGUN RESULTING IN CORROSION OR DAMAGE,
- NEGLIGENCE OF MALFUNCTIONS.
- RESALE IN CONTRADICTION OF ANY APPLICABLE LAWS OR REGULATIONS.
- ALTERING OR CONVERTING THE FIREARM'S ORIGINAL AESTHETIC, FUNCTIONING MECHANISMS, ACCESSORIES, OR MECHANICAL CONFIGURATION.
- DISCHARGING WITH CRIMINAL INTENT OR NEGLIGENCE.
- FAILURE TO UNDERSTAND, ADHERE TO, AND FOLLOW THE RULES OF FIREARM SAFETY WHEN USING OR HANDLING THE FIREARM.
- OR ANY OTHER CIRCUMSTANCES OUTSIDE THE MANUFACTURER'S DIRECT OR IMMEDIATE CONTROL.

IMPORTANT WARNING: IT IS IMPORTANT FOR YOU TO RECEIVE PROPER TRAINING FROM A COMPETENT FIREARMS INSTRUCTOR OR AUTHORITY BEFORE BEGINNING TO SHOOT OR WHEN HANDLING THE FIREARM.

IMPORTANT WARNING: FAILURE TO ADHERE TO THE RULES OF FIREARM SAFETY CAN RESULT IN SERIOUS INJURY, DEATH, OR DESTRUCTION OF PROPERTY

CHILDREN ARE ATTRACTED TO AND CAN OPERATE FIREARMS THAT CAN CAUSE SEVERE INJURIES OR DEATH. PREVENT CHILD ACCESS BY ALWAYS KEEPING GUNS LOCKED AWAY AND UNLOADED WHEN NOT IN USE. IF YOU KEEP A LOADED FIREARM WHERE A CHILD OBTAINS AND IMPROPERLY USE IT, YOU MAY BE FINED OR SENT TO PRISON.

1) COMPLETELY READ AND UNDERSTAND YOUR OWNER'S MANUAL GUIDELINES BEFORE USING YOUR FIREARM. You should fully understand the function of all of the components and mechanics of the firearm. Before you remove the firearm out of the box thoroughly read the owner's manual on how to properly carry, handle, load, unload, and store your new firearm. Know the rules of proper gun safety and exercise them at all times because failure to do so may result in death or injury to yourself or others. Because it is impossible to list every firearm situation or scenario, be aware that certain circumstances may require additional safety rules unique to a particular situation. In these cases, we recommend that you use sound gun safety rules, judgment, and discretion.

2) ALWAYS LEARN THE SPECIFIC MECHANICAL AND HANDLING CHARACTERISTICS OF YOUR SHOTGUN. All firearms are different thus it is important for you to understand how to properly carry, use, and handle each one according to its specific guidelines. Before using any firearm, one must completely familiarize themselves with the type of firearm and its specific safe handling procedures for loading, unloading, carrying, shooting, maintenance, and storing.

NEVER

- Give the shotgun to any person who has not thoroughly familiarized himself or herself with all of the information, safety rules, and warnings in the owner's manual.

3) ALWAYS KEEP THE FIREARM UNLOADED UNTIL READY TO USE. Firearms should be kept unloaded when not in use. Whenever you pick up a firearm, immediately engage the safety device and remove the magazine to visually inspect the chamber and confirm that it is clear. Always unload all ammunition from the chamber and remove the magazine after: 1) shooting, 2) before putting the firearm away, 3) putting it into a holster, 4) when not in use, and when handing it over to another person.

NEVER

- Leave a loaded gun unattended, propped up against a surface, or out of your hands.
- Assume a firearm is unloaded, even if you used it last. Always check to make sure that there is no ammunition and the chamber is clear.
- Load a cartridge into the chamber until you are ready to fire.
- Carry or transport your firearm with live ammunition in the chamber.
- Pass a firearm to another person or accept a firearm from another person, until the cylinder or action is open and you have personally checked that the weapon is completely unloaded.
- Haul a loaded firearm openly or in a carrying case.
- Never transfer or hand a loaded firearm to someone else.

4) ALWAYS KEEP YOUR FINGER OFF THE TRIGGER UNTIL YOU ARE READY TO SHOOT. When holding the firearm be sure to rest your finger on the trigger guard and along the side of the gun.

NEVER

- Touch the trigger until you are ready to fire.
- Engage in horseplay while handling a firearm.
- Rely on the safety devices of the gun. Mechanical safeties are never foolproof and can wear out and malfunction over time. Remember to always handle all firearms using proper gun safety guidelines.

5) ALWAYS KEEP THE GUN POINTED IN A SAFE DIRECTION. A safe direction is one in which an accidental discharge cannot or would not cause injury or harm to yourself or others. Use extreme caution especially when loading and unloading your firearm. When handling any firearm always treat it as if it was loaded and ready to fire, even if you think it is empty. The recommended carrying position of your shotgun is with the hammer in de-cocked position.

NEVER

- Point your firearm at anything you don't intend to shoot.
- Use a firearm under the influence of alcohol, drugs, or any other substances that may impair your judgment, skills, or physical abilities.
- Target shoot or hunt with a firearm when you are fatigued or too tired to operate the firearm safely.
- Use your firearm if you have an illness or disability that could compromise your judgment and the safety of yourself or others.

6) ALWAYS USE THE CORRECT AMMUNITION. All firearms are manufactured to use a certain caliber or gauge of ammunition. Only use ammunition that the manufacturer has recommended. Always verify before loading that you have the correct ammunition that matches the manufacturer's recommendations. Using improperly reloaded or incorrect ammunition can cause death and injury. This can also damage or destroy your firearm which will void any warranty.

NEVER

- Shoot the gun unless you know you have the proper ammunition.
- Use hand loaded, non-standard or reloaded ammunition.
- Fire ammunition that exceeds industry standard pressure specifications.
- Use old, soiled, or damaged ammunition.
- Use ammunition which does not feed reliably in your particular firearm as it may malfunction at a critical juncture.

7) ALWAYS STORE YOUR FIREARM IN A SECURED STORAGE AREA TO PREVENT UNAUTHORIZED ACCESS OR USE FROM OTHER INDIVIDUALS. There are many types of firearm storage devices as well as locking devices that attach directly to the firearm itself. Each individual must consider their particular circumstances so that the firearm is stored and maintained for optimal safety and security. Metal gun safes are recommended over open racks or glass front cabinets. Mechanical safeties built into the firearm can fail and should not be used as a substitute for safe gun handling and adherence to all firearm safety rules. Additionally, always store your ammunition locked up and secured separately from any firearms.

NEVER

- Store or hide a loaded firearm
- Leave your firearms where unauthorized access from other individuals can occur.
- Allow access to individuals who do not understand or follow the rules of proper gun safety
- Leave a unsecured firearm in a bed, drawer, closet, or any other vehicle that could allow access to children or other unauthorized individuals
- Allow children under the age of 18 access to any firearms without close supervision and proper firearm safety training.

8) ALWAYS COMPLY WITH ALL LOCAL, STATE, AND FEDERAL LAWS THAT GOVERN THE OWNERSHIP, STORAGE, CARRYING, AND USE OF FIREARMS.

NEVER

- Vandalize any public or private property by using it as a target.
- Poach a game animal out of season
- Kill any animal you don't intend to eat.

9) ALWAYS KNOW YOUR TARGET AND WHAT IS BEYOND. Before you pull the trigger be sure of your target and what is behind it. Shoot only in areas that have approved backdrops such as a shooting range, or backstops such as a hillside or berm. Also, know how far your shot will travel in case you miss the target or the bullet ricochets.

NEVER

- Fire in the direction in which there are people.
- Fire at a sound, movement, or a flash of color.
- Shoot directly upwards or at a high angle of elevation. Firing at or into the air can have enough energy to travel long distances and accidentally injure or kill someone.
- Shoot across a highway or other roadway.

10) ALWAYS WEAR EYE/ EAR/BODY PROTECTION. Gases and debris can cause injury so it is very important that one wears protective gear to preserve their hearing and eyesight. Also, while in the field wear at least 1000 square inches or more of blaze orange so that you can be visible by others.

NEVER

Discharge a firearm in a poorly ventilated area.

IMPORTANT WARNING: POSSIBLE LEAD EXPOSURE CAN OCCUR WHEN DISCHARGING FIREARMS IN A POORLY VENTILATED AREA, CLEANING THE FIREARM, OR HANDLING AMMUNITION. LEAD AND ITS COMPONENTS IS A SUBSTANCE KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE DESTRUCTION/IMPAIRMENT, CANCER, OR OTHER SERIOUS HEALTH CONDITIONS AND INJURY. ALWAYS HAVE ADEQUATE VENTILATION AT ALL TIMES AND WASH YOUR HANDS AND OTHER CONTACT AREAS THOROUGHLY AFTER EACH EXPOSURE.

11) ALWAYS HANDLE WITH EXTREME CARE IF YOUR GUN FAILS TO FIRE WHEN THE TRIGGER IS PULLED.

If the ammunition doesn't fire when you pull the trigger, **STOP!** and remember to always keep the firearm pointed in a safe direction. Keep your face away from the breech, then put the safety on, carefully open the action, unload the firearm and dispose of the cartridge safely. Always keep in mind that anytime there is a shell in the chamber, your firearm is **LOADED** and ready to fire. Even if you tried to shoot and the firearm did not fire, always treat it as if it could still discharge.

12) ALWAYS TREAT THE FIREARM AS IF IT WAS LOADED. EVEN IF THE SAFETY IS POSITIONED CORRECTLY AND KEEP YOUR FINGERS AWAY FROM THE TRIGGER WHEN LOADING AND UNLOADING.

A gun is a mechanical device and is **not** foolproof and is subject to wear and tear over time. Always keep your fingers away from the trigger when you are loading and unloading, if the manual safety proves to be ineffective for any reason, danger of an unintentional discharge exists. The weapon is then to be immediately unloaded and restricted from further use. Contact factory or the U.S. importer so that the gun can be inspected and repaired by an authorized gunsmith. **REMEMBER. THAT ANY FIREARM SAFETY MECHANISMS CAN FAIL, EVEN IF THE SAFETY IS ENGAGED. YOU SHOULD ALWAYS ASSUME THAT A FIREARM IS LOADED WHEN HANDLING IT.**

NEVER

- Risk an accidental discharge by walking with a loaded firearm when going through or climbing obstacles such as a fence or other obstructive barriers.
- Rely on your gun's safety mechanisms.
- Sleep with a loaded firearm in your possession.

13) ALWAYS KEEP YOUR SHOTGUN IN THE SAME MECHANICAL AND STRUCTURAL CONFIGURATION AS IT WAS WHEN IT WAS MANUFACTURED.

This shotgun was produced under specific manufacturer guidelines and should not be altered or changed under **ANY** circumstances. Performing conversions by altering the trigger, mechanical components, safety mechanisms, or using any other products other than those provided in the original box is **NOT RECOMMENDED** by the manufacturer, and could result in death, bodily harm, or compromising your safety or the safety of others. Any alteration made to the firearm also voids the factory warranty. Like any mechanical device it is subject to normal wear and tear from use. In order to maintain optimal safety and performance it should be periodically serviced. You must regularly clean and lubricate your firearm to maintain its functionality, accuracy, safety, and reliability. Always before cleaning or lubricating any firearm make sure that you perform a safety check to make sure that the firearm is completely unloaded prior to performing any routine maintenance. If for some reason your firearm does require repairing, you must contact the U. S. importer for an approved service provider. Using unauthorized personnel to repair your firearm will void your manufacturer's warranty.

NEVER

- Alter, convert, or change your firearm from its original manufacturer's configuration.

IMPORTANT WARNING: THIS FIREARM WAS DESIGNED TO FUNCTION PROPERLY IN ITS ORIGINAL CONDITION. THE MANUFACTURER WILL NOT BE HELD LIABLE OR LEGALLY RESPONSIBLE FOR ANY ALTERATION PERFORMED ON THE FIREARM AFTER IT LEAVES THEIR CONTROL. THIS INCLUDES ANY ADDITION OR SUBSTITUTION OF PARTS OR ACCESSORIES THAT ARE NOT MANUFACTURED BY EKSEN ARMS IND.CO.LTD.STI. ANY CHANGES MADE TO THE FIREARM IS SPECIFICALLY CONTRARY TO OUR INSTRUCTIONS AND WE EXPRESSLY DO NOT AUTHORIZE ANY CHANGES BE MADE AFTER MANUFACTURE. DO NOT JEOPARDIZE THE SAFETY OF YOURSELF OR OTHERS BY MAKING MODIFICATIONS TO YOUR FIREARM.

14) ALWAYS MAKE SURE THE BARREL IS CLEAR OF ANY OBSTRUCTIONS BEFORE SHOOTING.

Before loading always perform a safety check to make sure that there is no ammunition in the chamber or magazine. Examine the barrel for any obstructions or debris such as excess lubricant, dirt, or grease. If the bore is obstructed it can cause increased pressure causing the barrel to bulge or burst during use. Always use a cleaning rod and patch to remove any residues or obstructions in the barrel. Be familiar with your firearm. If the noise or recoil seems muffled or weak then STOP! And proceed to unload your firearm and check to make sure nothing is lodged in the barrel.

NEVER

- Try to shoot out an obstruction by loading another shell and firing.

SERIAL NUMBER OF THE FIREARM

The serial number is located on various parts of the shotgun. Each serial number is specific to that shotgun and is used for identification and registration. It is recommended that you record your serial number in your manual and keep the information in a secured location.

TRANSPORTATION

For your own safety and the safety of others, always transport the shotgun unloaded, de-cocked and under lock. Never carry or transport the shotgun with a round in the chamber and the hammer cocked.

STORAGE

Firearms should always be stored securely and unloaded, under lock and key. When storing your shotgun, keep it separated from any ammunition, and out of the reach of children and other inexperienced or unauthorized persons. Never place or store any firearm in such a manner that it may be dislodged or dropped.

LOADING THE SHOTGUN

- 1) First, point the shotgun in a safe direction. Remember, a safe direction means that the gun is pointed so that even if it were to go off, it would not cause injury, damage, or death. Always perform a safety check to make sure that the chamber is empty.
- 2) When the magazine is empty, the bolt catch lever holds the bolt open at the rear. Press the magazine release to remove the empty magazine and insert a loaded magazine. Remember to only use ammunition that is recommended by the manufacturer.
- 3) Push down the bolt catch lever with the thumb of the shooting hand and this will allow the bolt to move forward and chamber a round.

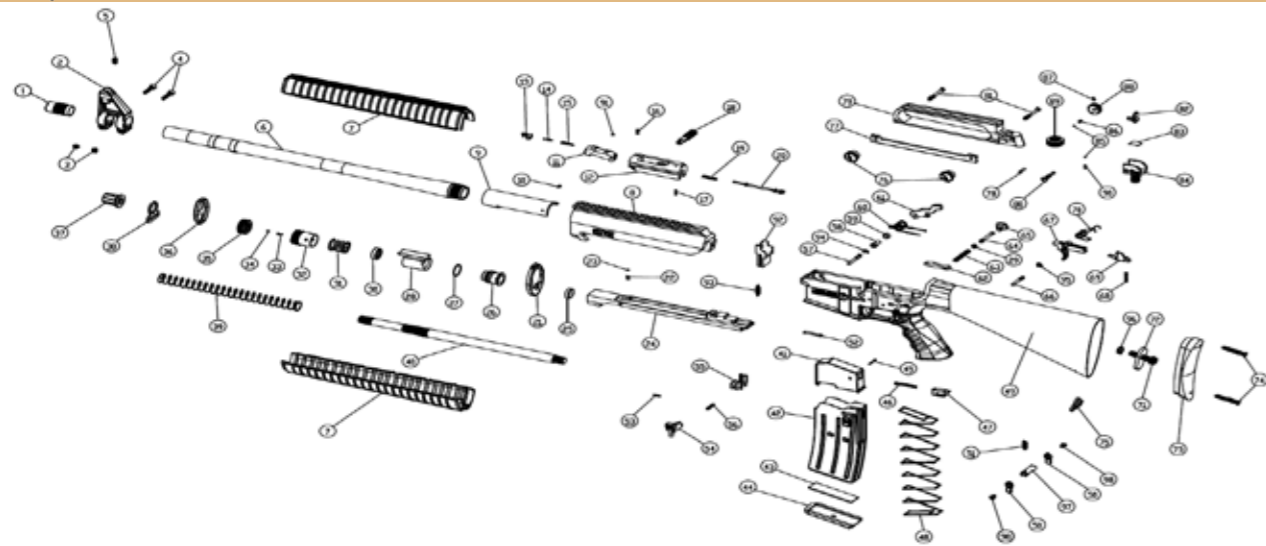
THE SHOTGUN IS NOW LOADED AND READY TO FIRE!

IMPORTANT WARNING: ALWAYS UNLOAD YOUR FIREARM IMMEDIATELY AFTER SHOOTING

- 1) Point the shotgun in a safe direction. Remember, a safe direction means that the gun is pointed so that even if it were to go off, it would not cause injury, damage, or death.
- 2) Keep your fingers off the trigger and remove the magazine.
- 3) Pull back the charging handle one or more times to insure the chamber is empty. Watch for a live round or empty case to be ejected. Pull the charging handle fully rearward and lock the bolt with the bolt catch lever.
- 4) Make sure the last round in the chamber has been extracted and ejected. Visually and physically check the chamber and the magazine well to make sure the shotgun has been fully unloaded. Perform a safety check by physically inserting your index finger in the chamber to feel for the presence of a round or cartridge case in the chamber.

THE SHOTGUN IS NOW UNLOADED!

- 1) Depress the bolt catch lever and the bolt will be released forward.
- 2) Unload and store the empty magazine.
- 3) Pick up and store all ammunition rounds in a secured area.
- 4) Perform proper maintenance such as cleaning and oiling after each shooting session.



NO	CODE	ITEM	NO	CODE	ITEM	NO	CODE	ITEM	NO	CODE	ITEM
1	4001001	CHOKE	21	4001021	HANDGUARDS REAR COVER	41	4001041	FOLLOWER	61	4001061	HAMMER
2	4001002	FRONT SIGHT	22	4001022	CHARGING HANDLE TAW SPRING	42	4001042	MAGAZINE	62	4001062	MAGAZINE CATCH
3	4001003	FRONT SIGHT NUT	23	4001023	CHARGING HANDLE TAW	43	4001043	MAGAZINE SPRING BASE PLATE	63	4001063	MAGAZINE CATCH SPRING
4	4001004	FRONT SIGHT SCREW	24	4001024	BOLT CARRIER	44	4001044	MAGAZINE BASE COVER	64	4001064	MAGAZINE CATCH SCREW
5	4001005	FRONT SIGHT SCREW	25	4001025	O RING	45	4001045	FOLLOWER LATCH PIN	65	4001065	MAGAZINE CATCH NUT
6	4001006	BARREL	26	4001026	GAS PISTON	46	4001046	FOLLOWER LATCH SPRING	66	4001066	TRIGGER MOUNTING PIN
7	4001007	HANDGUARDS	27	4001027	GAS PISTON RING	47	4001047	FOLLOWER LATCH	67	4001067	TRIGGER
8	4001008	UPPER RECEIVER	28	4001028	BARREL LUG	48	4001048	MAGAZINE SPRING	68	4001068	TRIGGER INSERT SPRING
9	4001009	BARREL EXTENSION	29	4001029	MAGAZINE CATCH NUT	49	4001049	LOWER RECEIVER	69	4001069	TRIGGER BAR
10	4001010	EXTRACTOR PIN	30	4001030	GAS REGULATOR RING	50	4001050	SAFETY LEVER	70	4001070	TRIGGER SPRING
11	4001011	LOCKING BLOCK	31	4001031	GAS ADJUSTMENT SPRING	51	4001051	SAFETY LEVER SCREW	71	4001071	UPPER RECEIVER FIXING SCREW
12	4001012	BOLT	32	4001032	GAS REGULATOR NUT	52	4001052	PLATE	72	4001072	UPPER RECEIVER FIXING SCREW WASHER
13	4001013	EXTRACTOR	33	4001033	GAS REGULATOR SPRING	53	4001053	BOLT CATCH PIN	73	4001073	RECOIL PAD
14	4001014	EXTRACTOR MOUNTING PIVOT PIN	34	4001034	GAS REGULATOR TAW	54	4001054	BOLT CATCH HOUSING	74	4001074	RECOIL PAD SCREW
15	4001015	EXTRACTOR SPRING	35	4001035	GAS REGULATOR CONTRA NUT	55	4001055	BOLT CATCH HOUSING	75	4001075	REAR SLING RING
16	4001016	EXTRACTOR MOUNTING PIN	36	4001036	HANDGUARDS FRONT COVER	56	4001056	BOLT CATCH SPRING	76	4001076	CARRYING HANDLE SCREW CAP
17	4001017	CAM	37	4001037	HANDGUARDS CAP	57	4001057	HAMMER MOUNTING PIN	77	4001077	CARRYING HANDLE FASTENER
18	4001018	CHARGING HANDLE	38	4001038	FRONT SLING RING	58	4001058	HAMMER HOUSING MALE	78	4001078	REAR SIGHT VERTICAL ADJUSTMENT PIN
19	4001019	FIRING PIN SPRING	39	4001039	RECOIL SPRING	59	4001059	HAMMER HOUSING FEMALE	79	4001079	CARRYING HANDLE
20	4001020	FIRING PIN	40	4001040	OP-ROD	60	4001060	HAMMER SPRING	80	4001080	WINDAGE ADJUSTMENT SCREW
									81	4001081	CARRYING HANDLE SCREW
									82	4001082	REAR SIGHT
									83	4001083	REAR SIGHT SPRING
									84	4001084	REAR SIGHT HOLDER
									85	4001085	REAR SIGHT ALIGNMENT TAW
									86	4001086	REAR SIGHT ALIGNMENT SPRING
									87	4001087	WINDAGE ADJUSTMENT STAY BOLT
									88	4001088	WINDAGE ADJUSTMENT NUT
									89	4001089	REAR SIGHT VERTICAL ADJUSTMENT NUT
									90	4001090	REAR SIGHT ALIGNMENT SPRING
									91	4001091	LOCKING BLOCK BALL
									92	4001092	FEED RAMP
									93	4001093	FEED RAMP SPRING
									94	4001094	HAMMER PIN RING
									95	4001095	TRIGGER PIN RING
									96	4001096	SERRATED WASHER
									97	4001097	SAFETY
									98	4001098	SAFETY CATCH SCREW

MANUFACTURERS WARNING: THIS MANUFACTURED FIREARM WAS DESIGNED TO PERFORM WITH ITS ORIGINAL PARTS. IT IS YOUR RESPONSIBILITY TO MAKE SURE THAT ANY PARTS YOU BUY ARE AUTHENTIC AND CORRECTLY INSTALLED AND THAT THE PARTS HAVE NOT BEEN ALTERED OR CHANGED. IT IS IMPERATIVE THAT ONLY FACTORY PARTS BE USED AS REPLACEMENTS TO ASSURE THAT THE FIREARM REMAINS FUNCTIONALLY SAFE AND OPERATES ACCURATELY. **THE GUN OWNER ACCEPTS FULL RESPONSIBILITY FOR THE CORRECT REASSEMBLY AND FUNCTIONING OF THE FIREARM AFTER ANY DISSAMBLY OR REPLACEMENT OF PARTS.**

IMPORTANT WARNING: BEFORE YOU BEGIN ANY DISASSEMBLY ALWAYS 1)POINT THE SHOTGUN IN A SAFE DIRECTION 2)BE SURE THAT YOU REMOVE THE MAGAZINE FROM THE FIREARM 3)VISUALLY AND MANUALLY INSPECT THE CHAMBER TO CONFIRM THAT IT IS EMPTY.



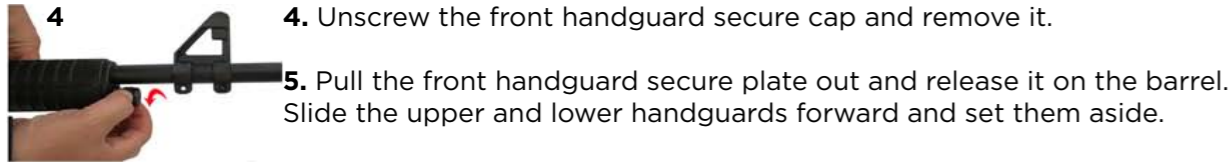
1. Point the shotgun in a safe direction and keep fingers off the trigger and out the trigger guard.



2. Depress the magazine catch and remove the magazine.

3. Pull the bolt back and lock it to the rear by depressing the bolt hold open lever. Once the bolt is locked to the rear, both visually and manually inspect the chamber of the shotgun to confirm that the chamber is empty. Also check to make sure the magazine well is clear. Then cycle the bolt forward by pressing the bolt release lever.

DISASSEMBLY INSTRUCTIONS



4. Unscrew the front handguard secure cap and remove it.

5. Pull the front handguard secure plate out and release it on the barrel. Slide the upper and lower handguards forward and set them aside.



6. Remove the knurled lock nut and gas regulator nut and spring. (Note: The break down of the shotgun has improved with a new style locking system on the op-rod. **The first nut is now a reversed thread to keep the gas system and barrel tight.** The spring loaded nut is still standard thread. If you have questions about this new break-down, please call USSG for more information.



7. Next you will see the gas ring. A black ring is for light loads and a silver ring is for heavy loads and marked as such. When you reassemble, make sure the step on the ring down into the barrel block. Heavy loads – 2 3/4" magnum to any 3" load. Light loads – Any 2 3/4" field loads or 2 3/4" Trap loads..... Note: Some very light Trap or Skeet loads may not function properly.....

Gas Ring Markings: L. Loads = Light Loads, H. Loads = Heavy Loads

WARNING!!!!!! Your Gun is shipped with the Light load gas ring installed.... Never use heavy loads with a light load ring or you may damage the gun or cause injury to the user....



8. Remove the barrel to the rear slightly.



9. Remove the charging handle.



10. You are now ready to remove the bolt, bolt carrier and recoil spring. Remove this set to the rear slightly.

11. Further disassembly is not required for regular cleaning and maintenance.

12. To separate the upper and lower receiver you will need a 6mm Allen head bit on a socket with a 10 inch extension, a ratchet wrench and a small rubber mallet.



13. Insert Allen socket into upper receiver retention bolt and loosen the bolt 4 full turns. Remove the ratchet and lightly tap the extension and socket to push the retention bolt forward. After the upper receiver starts to separate, loosen the bolt 2 to 3 more turns. Gently tap the extension to further separate the upper receiver from the buttstock. You will note an expanding gap as you do this. When the widening of the gap is around 1/4 inch, you can remove the upper receiver retention bolt and washer. Then tightly hold the upper receiver with one hand and use other hand to help separate the upper receiver from the buttstock/lower receiver. As the upper receiver separates, lift the receiver up and off.

THE SHOTGUN IS NOW FIELD STRIPPED.

AS WITH MOST FIREARMS. REASSEMBLY IS CARRIED OUT IN THE REVERSE ORDER OF DISASSEMBLY.

AMMUNITION

All steel or lead shot 12 gauge shotgun cartridges manufactured and loaded with current U.S. industry specifications can be used in the MKA 1919 shotgun. This shotgun has 3 inch chambers and may be used with all standart commercially manufactured 2 3/4 inch (70mm) and 3 inch (76mm) shot shells. It is intended to be used with only standard ammunition of the proper gauge and loading. **Remember that the shotgun functions by energy generated by gas expansion.** Therefore, one must always use ammunition that is strong enough to fully cycle the action. The MKA 1919 shotgun may require a breaking in period before it will function using light loads. If you experience any initial functioning problems, we recomended firing 3-4 boxes of standard hunting cartridges.

AMMUNITION DISCLAIMER

THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR DAMAGE OR INJURY THAT OCCURS IN CONNECTION WITH OR AS A RESULT OF USING FAULTY, NON-STANDARD, REMANUFACTURED, HANDLOADED (RELOADED) AMMUNITION OR OTHER SHOTSHELLS OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED

AMMUNITION WARNING: FIREARMS CAN BE DAMAGED, AND DEATH OR SERIOUS INJURY MAY RESULT FROM ANY CONDITION WHICH GENERATES EXCESSIVE PRESSURE OR UNCONTROLLED RELEASE OF GAS WITHIN THE FIREARM. THESE ADVERSE CONDITIONS CAN BE CAUSED BY CHAMBER OR BORE OBSTRUCTIONS, PROPELLANT POWDER OVERLOADS, OR BY OLD, DEFECTIVE, INCORRECT, OR IMPROPERLY LOADED AND ASSEMBLED SHOTSHELL COMPONENTS. IT IS EXTREMELY DANGEROUS TO USE A SHOTSHELL THAT'S PRESSURE EXCEEDS THOSE DEVELOPED TO INDUSTRY STANDARDS. ANY FIREARM CAN BE BLOWN UP WITH EXCESSIVE PRESSURE.

LEAD EXPOSURE WARNING: POSSIBLE LEAD EXPOSURE CAN OCCUR WHEN DISCHARGING FIREARMS IN A POORLY VENTILATED AREA, CLEANING THE FIREARM, OR HANDLING AMMUNITION. LEAD AND ITS COMPONENTS IS A SUBSTANCE KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE DESTRUCTION/ IMPAIRMENT, CANCER, OR OTHER SERIOUS HEALTH CONDITIONS AND INJURY. ALWAYS HAVE ADEQUATE VENTILATION AT ALL TIMES AND WASH YOUR HANDS AND OTHER CONTACT AREAS THOROUGHLY AFTER EACH EXPOSURE.

CHOKE SET

THE MKA 1919 SHOTGUN COMES WITH 3 SCREW-IN INTERNAL CHOKES (FULL, MODIFIED AND CYLINDER BORE). EACH CHOKE CAN BE IDENIFIED BY THE NUMBER OF NOTCHES ON IT (FULL-1 NOTCH, MODIFIED-3 NOTCHES, AND CYLINDER BORE-5 NOTCHES). A CHOKE WRENCH IS SUPPLIED IN THE BOX WITH THE CHOKES. BEFORE YOU ATTEMPT TO INSTALL A CHOKE ALWAYS PERFORM A SAFETY CHECK TO MAKE SURE THAT THE SHOTGUN IS UNLOADED AND POINTED IN A SAFE DIRECTION. TO INSTALL THE CHOKE YOU CAN INSERT IT INTO THE END OF THE BARRELAND HAND SCREW IT. IT CAN THEN BE TIGHTENED WITH THE CHOKE WRENCH TO SECURE IT IN PLACE.

SCREW-IN CHOKE WARNING

NEVER PEER DIRECTLY INTO THE SHOTGUN'S MUZZLE OR CHANGE CHOKES WHEN THE GUN IS LOADED REGARDLESS OF THE POSITION OF THE SAFETY. NEVER FIRE THE SHOTGUN IF THE SCREW-IN CHOKE IS NOT FULLY AND TIGHTLY BOTTOMED TO THE BARREL THREADS, OR IMPROPERLY INSTALLED OR "CROSS-THREADED, OR IF THE THREADS OF THE BARREL OR CHOKE INSERT IS DAMAGED. IN THIS SITUATION THE BARREL WILL BE DAMAGED AND THE CHOKE INSERT WILL BE PROPELLED OUT OF THE MUZZLE WITH HIGH VELOCITY WHICH CAN RESULT IN DEATH, SERIOUS INJURY, OR PROPERTY DAMAGE. NEVER FIRE THE SHOTGUN WITHOUT THE SCREW-IN CHOKE IN PLACE AS IT WILL CAUSE AN UNPREDICTABLE SHOT PATTERN AND DAMAGE THE CHOKE THREADS IN THE BARREL THUS MAKING CORRECT INSTALLATION OF THE SCREW-IN CHOKE IMPOSSIBLE WITHOUT EXPENSIVE RE-BARRELLING. NEVER USE OTHER MAKES OF CHOKE TUBES EXCEPT FOR THE MKA 1919 BRAND AND NEVER ALTER ANY COMPONENTS PROVIDED WITH YOUR SHOTGUN.

IMPORTANT WARNING: BEFORE YOU START CLEANING YOUR SHOTGUN ALWAYS MAKE SURE IT IS UNLOADED AND POINTED IN A SAFE DIRECTION.

LUBRICATION WARNING: FIRING A SHOTGUN WITH OIL, GREASE, OR OTHER DEBRIS PARTIALLY OBSTRUCTING THE BORE MAY RESULT IN DAMAGE TO THE FIREARM OR INJURY TO THE SHOOTER AND THOSE NEARBY. BEFORE FIRING MAKE SURE THE BORE AND CHAMBER OF THE BARREL IS UNOBSTRUCTED AND DRY. NEVER SPRAY OR APPLY LUBRICANT ON SHOTSHELLS. FIRING ANOTHER SHOTSHELL BEHIND AN OBSTRUCTION MAY DAMAGE THE SHOTGUN AND CAUSE DEATH OR INJURY. ONLY USE LUBRICANTS PROPERLY AND SPARINGLY. YOU ARE RESPONSIBLE FOR THE PROPER CARE AND MAINTENANCE OF YOUR SHOTGUN.

STEP 1) DISASSEMBLE YOUR SHOTGUN (SEE PAGES 19-21)

STEP 2) USING A PROPER CLEANING ROD, RUN A SOLVENT-WETTED PATCH THROUGH THE BORE SEVERAL TIMES. THIS WILL THEN BE FOLLOWED BY RUNNING DRY PATCHES THROUGH THE BORE TO REMOVE ANY DEBRIS OR RESIDUE.

STEP 3) IF THE BORE IS LEADED TO THE EXTENT THAT THE ABOVE PATCH CLEANING PROCEDURE DID NOT REMOVE THE LEAD, THEN SCRUB THE BORE FULL LENGTH WITH A SOLVENT-WETTED BRASS BRISTLE BRUSH. WHEN THE LEADING IS LOOSE THEN REPEAT STEP #2.

STEP 4) THE SURFACES OF BOLT CARRIER, EJECTOR, AND INSIDE SURFACES OF THE RECEIVER SHOULD BE COATED VERY LIGHTLY WITH NON-PENETRATING LUBRICATING OIL.

STEP 5) REASSEMBLE THE SHOTGUN AND WIPE THE EXTERIOR METAL SURFACES SPARINGLY WITH AN OILED CLOTH. SWAB THE BORE WITH AN OILY PATCH BEFORE STORING THE FIREARM.

STEP 6) PLACE THE SHOTGUN IN A SAFE, LOCKED STORAGE SPACE WHERE UNAUTHORIZED PERSONS CANNOT ACCESS THE FIREARM. NEVER STORE THE SHOTGUN IN A LEATHER CASE AS LEATHER ATTRACTS MOISTURE EVEN THOUGH IT MAY APPEAR DRY.

TO ACTIVATE YOUR WARRANTY YOU MUST REGISTER YOUR MKA 1919 ONLINE WITHIN 30 DAYS OF PURCHASE.

IMPORTANT!!!! BE SURE TO REGISTER YOUR MKA 1919 SHOTGUN ON LINE AT: www.eaacorp.com RETAIN YOUR ORIGINAL SALES RECEIPT TO VALIDATE THE PROOF OF PURCHASE DATE WHEN MAKING ANY REPAIR SERVICE CLAIM.

WARRANTY POLICY

The manufacturer provides to the original retail purchaser a WARRANTY for a period of two (2) years from the date of purchase against defects in material or workmanship. It will be the discretion of the manufacturer and importer as to whether the parts/labor or replacement will result in a charge to the consumer. The importer or manufacturer has the right to research, inspect, and test the weapon to assess any claim made under the warranty.

WARRANTY EXCLUSIONS

The warranty is VOID if the firearm has been altered, abused, misused, damaged by accident, fired with hand loaded or reloaded ammunition, obstructions in the barrel, or damage due to failure to provide regular and necessary maintenance. Also this warranty is VOID if any unauthorized repair or alteration is performed on the firearm.

WARRANTY REPAIR SERVICE INFORMATION

Contact the U.S. Importer for further instructions on how to get your shotgun serviced during the warranty period

MKA 1919
Match



**12 GAUGE
SEMI AUTO
SHOTGUN**

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